

**FACT SHEET/ TERMS AND CONDITIONS:
Injection Moulding Services**
(Version: July 30, 2019)

FEATURES

- Moulding operation will be performed on a Babyplast 6/10P Injection moulding machine.
- Key Specifications: Piston diameter - 10mm; Volume - 4 cm²; Injection pressure - 2.650 Kg/cm².
- Injection moulding machine is having outstanding features like: Economical production of both small and large batches, Continuous production of components using techno-polymers, Prototype development and Laboratory testing.
- This service is available as a Venture Center staff facilitated service. The service can be availed by appointment taken after discussion meeting with Venture center staff.

ELIGIBILITY

- The Injection moulding machine service is open to all researchers and technology developers. However, priority shall be given to:
 - Proof-of-concept studies aiming to create the start-ups
 - Requests from incubatee companies (resident and AIP)
- At this time, Venture Center can only offer this service to a limited number of applicants. In this context, Venture Center retains the right to refuse applications without providing a reason.
- Venture Center only supports researchers with scientific data. Venture Center is not an accredited testing lab. Venture Center does not provide certificates. This data cannot be used for any certifications/ approvals. Venture Center does not offer to certify or confirm data in front of any agency or any court of law.

TERMS & PRICING

- **GENERAL CONDITIONS:**
 - This service sheet offers moulding operation as a service for prototyping. We will mount the mould and set the injection moulding cycle for getting injection mould of plastic parts.
 - Experiment process can fail for various reasons. Venture Center shall not be liable for the loss of material and time in this case.
- **HOW TO APPLY?**
 - Fill and submit application form. Venture Center raises an invoice against this application form. Payments are expected in full in advance prior to start of service.

PAYMENT TERMS

- All services are offered against advance payment in full. Service tax and other taxes applicable at the prevailing rate shall in addition to the above.
- Payments via a) Demand Draft, b) Cheque payable in Pune or at par or c) bank transfer are possible. All payments have to be made in the name of "**Entrepreneurship Development Center**"
- Booking once made shall not be transferrable or payment made thereof shall be non-refundable. On the occasional case where Venture Center is unable to carry out the experiment due to equipment failure or absence of staff, Venture Center shall inform the applicant immediately and refund the payments made to it.

• **USAGE TERMS**

- Service users shall not (intentionally or otherwise) do or say anything to suggest that Venture Center or CSIR-NCL has any connection to the samples being operated.
- Venture Center will offer Injection moulding machine as “Facility Operated” only. Only Venture Center staff will have access to this machine and shall carry out the necessary operation as per SOP and EHS guidelines laid down by Venture Center, However the applicant should have all details for the material and process parameter in order to achieve process optimization. Venture Center shall collect material and mould for moulding operation and submit the results of moulded parts as per the schedule agreed upon while collecting the material.
- Venture Center shall maintain records of Injection moulding machine service for each applicant. These will be made available to the applicant prior to billing. User agrees that in case of any dispute, Venture Center’s assessment of the number of number of hours and fees applicable will be considered final and the same shall be used for billing purposes.
- Injection moulding machine services will be available only during the official working hours of Venture Center.
- Venture Center reserves the right to deny use of its services at its sole discretion, without providing any reason whatsoever. In case of scheduling conflicts, Venture Center will be the sole and final authority on the schedule and availability of the Injection moulding machine service.
- Venture Center does not guarantee that the continuous and proper functioning of the Injection moulding machine. In case of equipment failure, Venture Center will attempt to repair or replace the equipment within an appropriate time period. Any liability incurred by Venture Center will be limited to a part of the advance payment made by the User that remains un-utilized due to equipment failure. This will be calculated on a pro-rated basis.

• **PRICING**

Injection moulding machine Service	Rs 3,000/- per half day (4 hours) Rs 6,000/- per full day (8 hours)
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DISCOUNTS

Venture Center’s standard discounts shall apply. See latest discounts at: <http://www.venturecenter.co.in/discounts.php>

It is hereby declared that the undersigned has read and understood the terms and conditions of Venture Center’s Injection moulding machine Service and accepts the same.

Signature

For and on Behalf of
(Name of the Company)

(Name of the authorized signatory)

Designation